

Feeling the energy



2Our vision



Years of energy saving for industry

Aimed at preserving and enhancing primary energy on the basis of doing business focused on:



SHARED VALUES



RESPECT OF THE ENVIRONMENT



TRANSPARENCY
AND CORRECTNESS



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Our vision

Working closely with our Clients
in order to face the real challenge for the future side by side:
to improve the world and quality of life with an
ethical, sustainable and ground-breaking
approach to energy management.



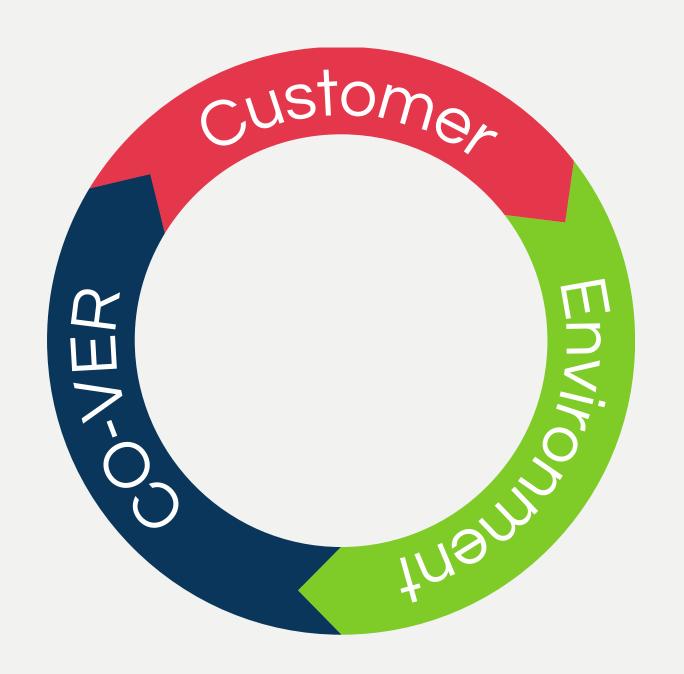


4Our vision

Investing time, know-how and resources to address

ENERGY EFFICIENCY

Through clear, simple and shared ideas, because we believe in their value and because our business achievements are built on the success of all three players involved:





Feeling the energy

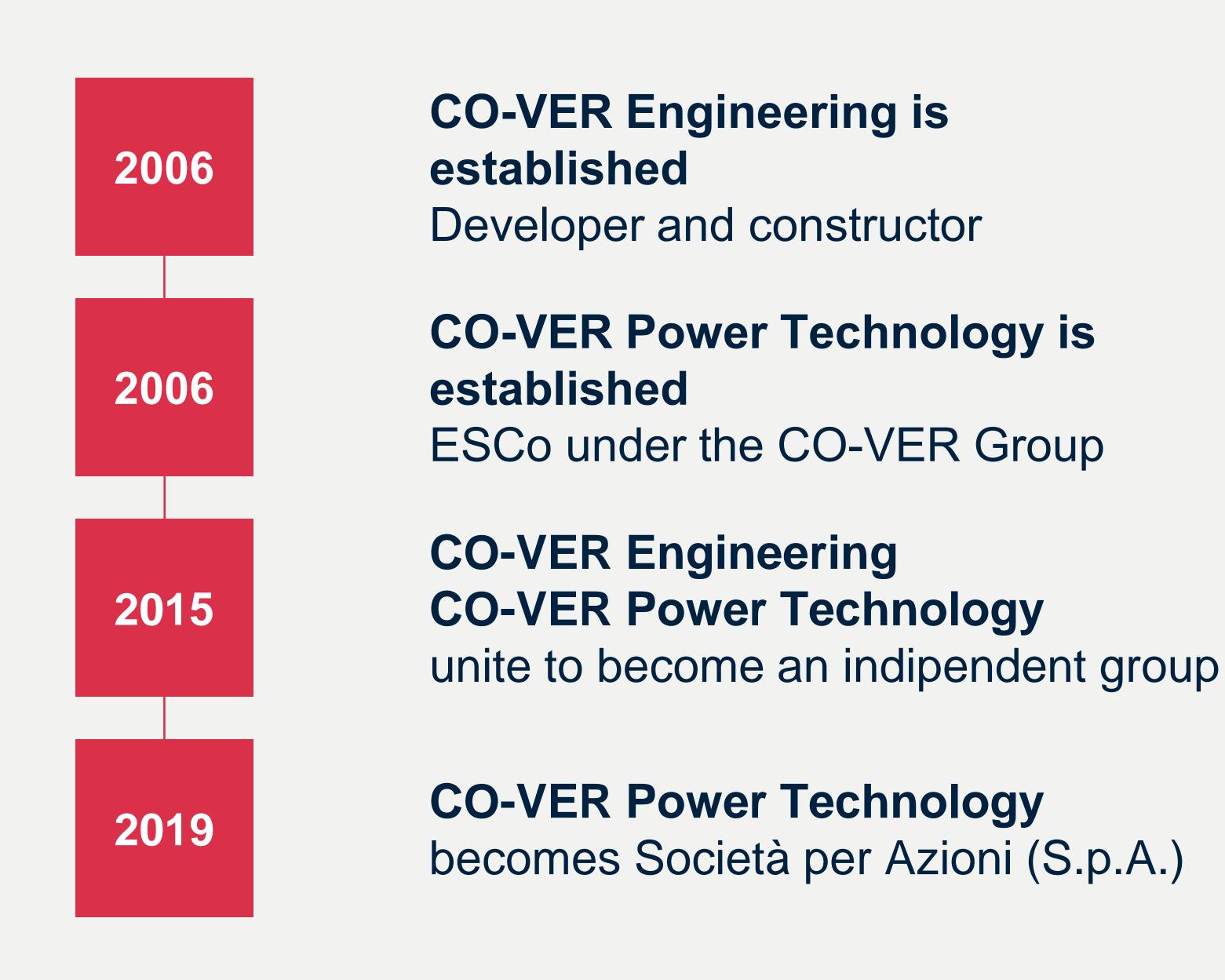


Means listening, grasping, feeling and developing every source of energy

to the best of our ability whether industrial or civilian or the energy that joins people who are working towards a common goal.



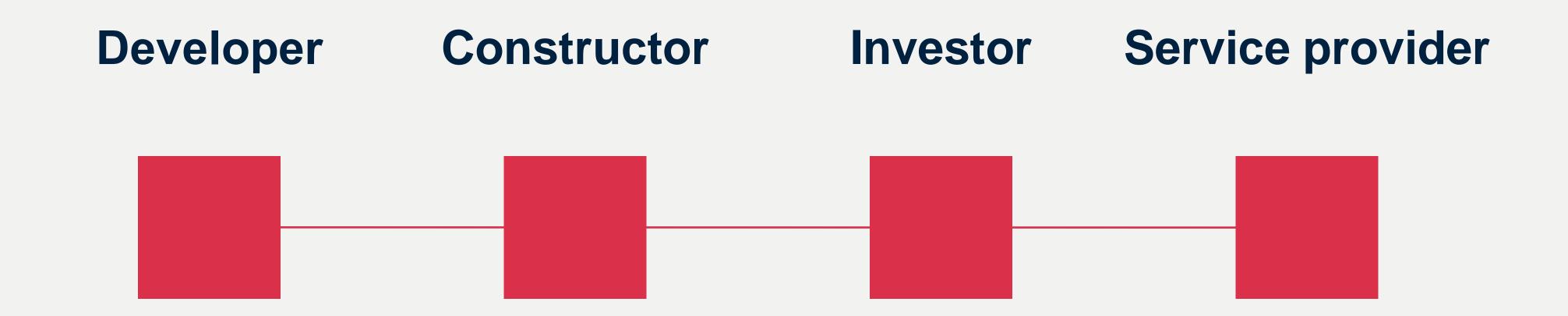
6 CO-VER's growth







today





CO-VER indipendently supports businesses during each phase of energy management:

Engineering and consulting

Plan construction in **ESCo** mode

Running and maintenance of assets (owned or third-party)



We deal with

Cogeneration and Tri-generation

Renewable sources

Industrial and civil thermotechnics

Industrial and civil thermotechnics for energy-consuming customers operating in the industrial sector (rubber, paper, glass, plastics, pharmaceuticals) and in the tertiary sector.



Our

STRENGHT

lies in the ability

to run plants both from an operational and financial point of view having the know-how

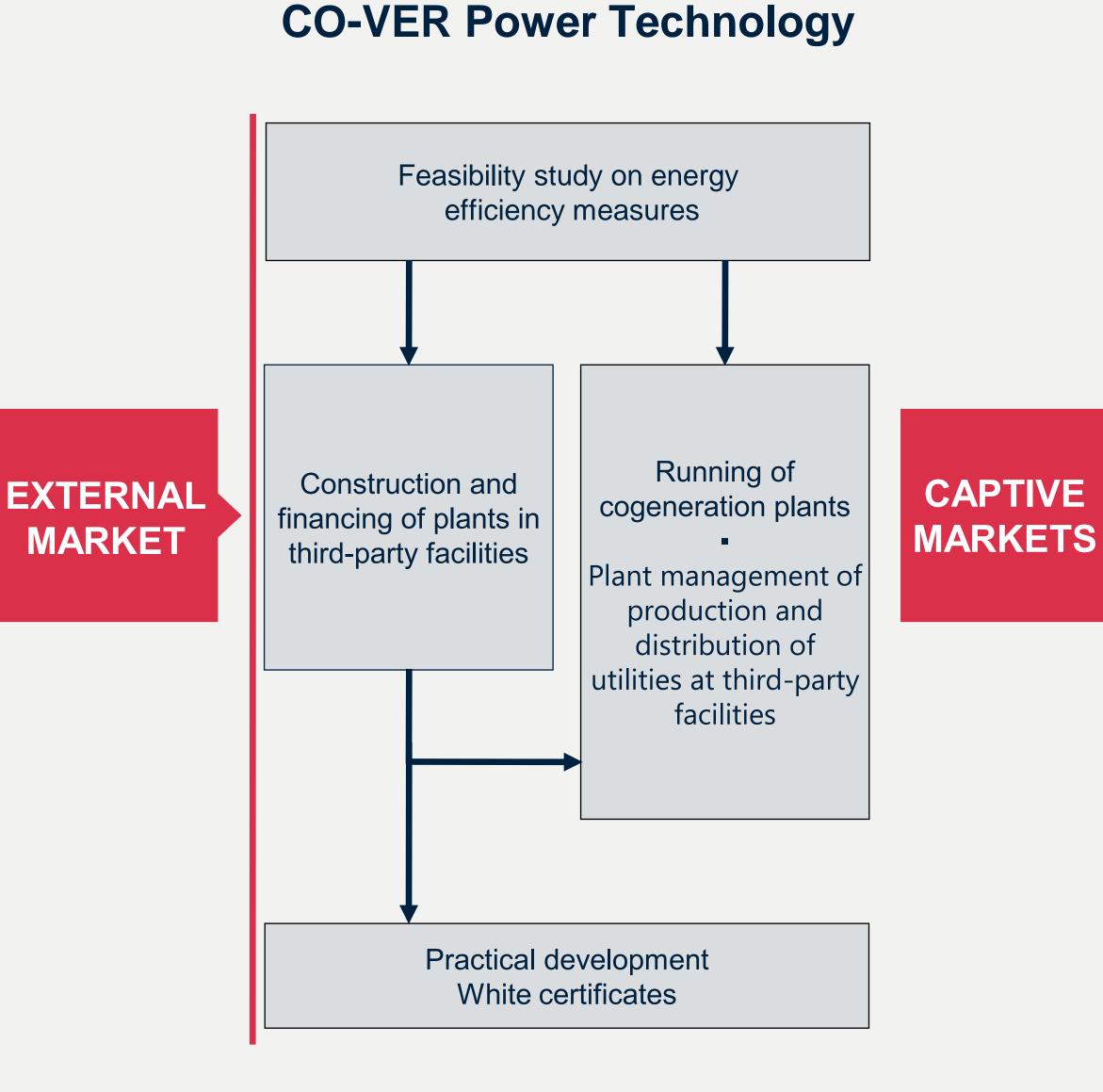
to go from stage to stage starting at planning level, on to a construction level whilst maintaining and increasing our expertise from year to year through vision, diligence, method and focus.



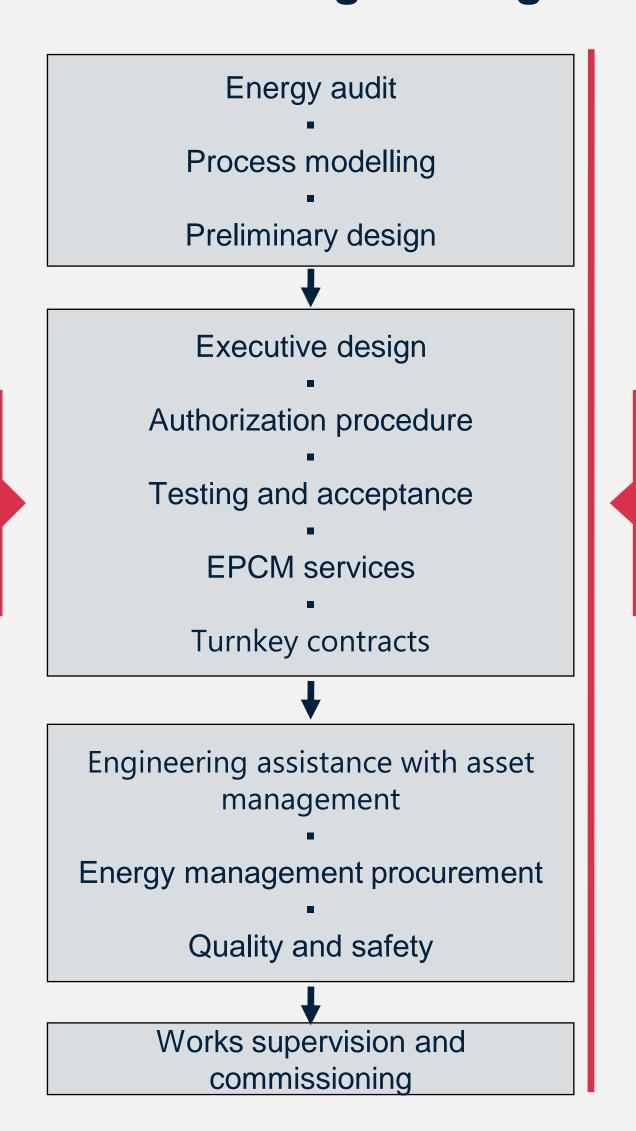
SHARED BUSINESS MODEL

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Business model



CO-VER Engineering



EXTERNAL

MARKET



Services provided



Services provided



Third-party financing



Plant design and construction



EPCM and owner Engineering (OE)



Operation and Maintenance (O&M)



Energy Management



Third-party financing (ESCo mode)

CO-VER finances and implements assets for improving energy efficiency in clients' businesses.









Implementing and
management of highperformance
cogeneration and
trigeneration
plants (CAR)

Plants for the production
of energy
from
renewable sources

Facilities for production and distribution of utilities (chilled water, compressed air, cooling water, hot/superheated water, steam, diathermic oil)





Third-party financing (ESCo mode)

Agreements
Short and long-term
energy distribution
agreements

Operating leasing

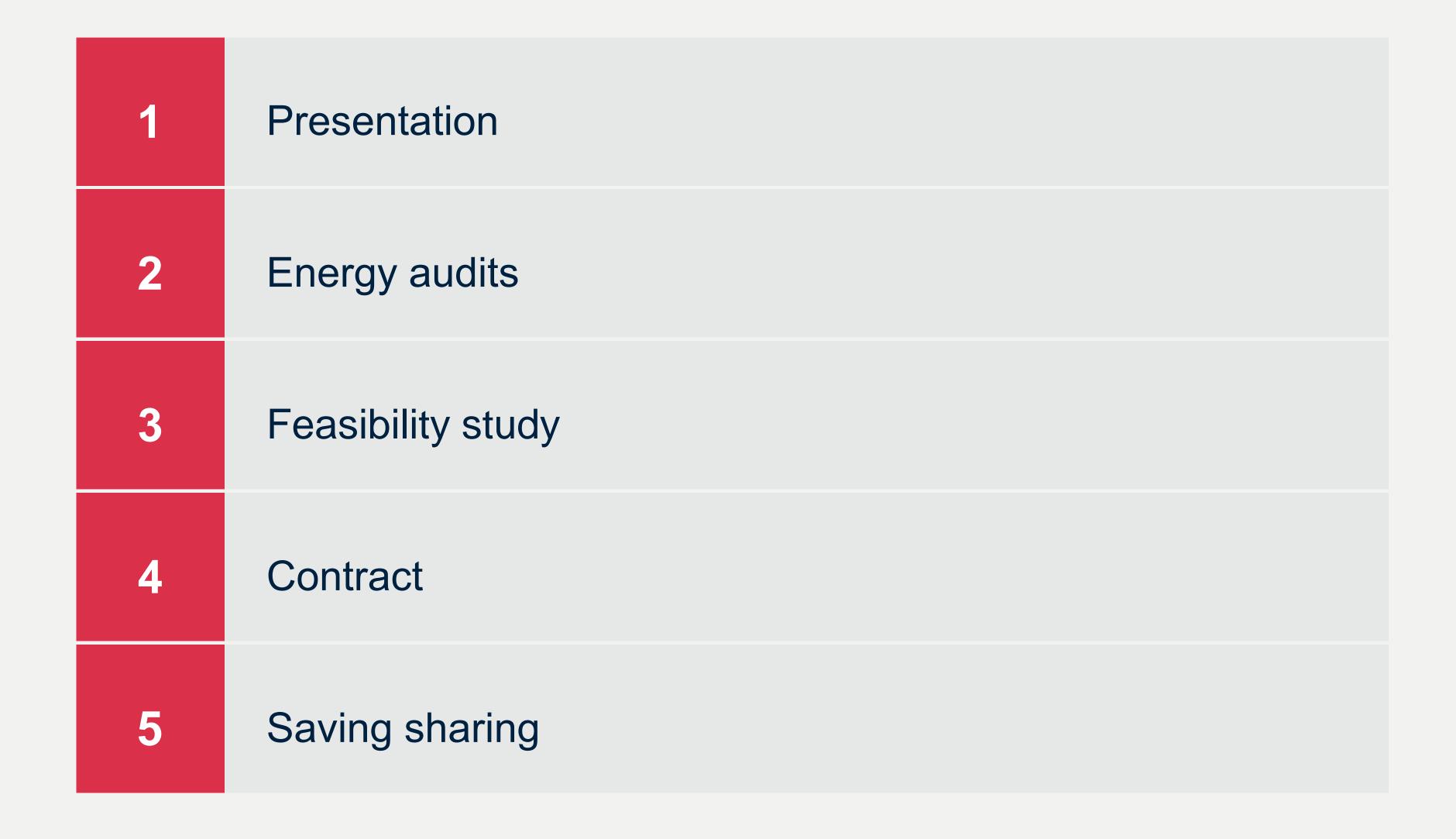
Energy
Performance
Contract
(EPC)



Operational steps

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Third-party financing (ESCo mode)







Third-party financing (ESCo mode)

Sole interlocutor

A project to which CO-VER is committed and invests in: our compensation is strictly tied to results obtained, namely the end results of the project and its correct management.

The guarantee that both

CO-VER and its Client
reciprocally benefit from the advantages
and results brought by the project

A simple, concise and clear offer.





Third-party financing (ESCo mode)



Trigeneration plant

ASCOLI PICENO



Cogeneration plant

SESSA AURUNCA



Trigeneration plant

V VLIV

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Third-party financing (ESCo mode)

ASSET



ougeneration plant

CLIENT

MEMC Electronic Materials

LOCATION

Novara

CHARACTERISTICS

2 gas engines Jenbacher JMS 620 GS 3.180 kW electric capacity/each

1 gas engine Jenbacher JMS 616 2.682 kW electric capacity

Production of 4,3 t/h of steam recovery at 12 bar

Production and distribution
3.000 thermal kW
of hot water at 90° C
intended for the plant's HVAC systems

Free Cooling system for production of cooling water, with a capacity of 1.200 kW



Cogeneration plant

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Third-party financing (ESCo mode)

ASSET



CLIENT

Manuli Hydraulics

LOCATION

Ascoli Piceno

CHARACTERISTICS

1 reciprocating gas engine 999 kW electric capacity

Recovery boiler

1 t/h of steam at 20 bar

Hot water ring 1.000 thermal kW



Cogeneration Plant

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Third-party financing (ESCo mode)

ASSET



CLIENT

Manucor

LOCATION

Sessa Aurunca (CE)

CHARACTERISTICS

2 gas engines7,2 MW/each

Repowering in progress by installing a new gas engine 1,494 kW/h;

New free cooling system;

Absorption chiller machine and compressor chiller machine 2000 kW/each.

Production of the following energy sources:

Hot water
Chilled water
Diathermic oil.





Our main rental services

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Third-party financing (ESCo mode)

RENTAL SERVICES

TEP Energy Solution (Loreto - AN)

EUROGRAVURE (Treviglio - BG) Long-term rental of 1 MWe motor-generator powered by natural gas in service at a natural gas cogeneration plant

Long term contract for rental of a 315 kW compressor with variable revs and dryler



Designing and building of energy plants

CO-VER boats over 10 years of experience in process, mechanical, electrical tools and automation engineering as well as turn-key plant construction









Plant to produce
electricity powered by
conventional and
renewable sources
(Thermoeletric, biomass,
etc.)

Congeneration,
trigeneration and
district heating plants

plants
(air conditioning, thermal power plants, fire prevention system, utilities, production and distribution)

Civil and Industrial



Warious stages of the project

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Designing and building of energy plants





EEE Combined cycle peak power plants

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Designing and building of energy plants

CASE HISTORIES



CLIENT

Volta

LOCATION

Greve in Chianti (FI)

CHARACTERISTICS

"Turn-key" contract for the design, supply, installation and commissioning of the Balance of Plat of a "peak" thermoelectric plant in Combined Cycle configuration, at the Sacci cement factory.

Nominal Power

58 MW of electricity.

l

Electrical efficiency 52,9%.

Turbogas

GE LM6000 (46 MW_e).

Steam turbine GE Thermodyn (12 MW_e).



EEE Other 'turn-key' plants

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Designing and building of energy plants

CASE HISTORIES

BIOMASSE CROTONE (Crotone)

SEM (Morbegno - SO)

PRINOVIS (Liverpool - UK)

Turn-key contract for the design, supply, installation and commissioning of the Balance of Plant (mechanical, electrical, instrumental, automation) inherent in the revamping of the biomass plant (nominal power 27 MW_e).

Turn-key contract for the construction of a cogeneration and district heating plant with 15 MW of electricity and about 30 MW of thermal energy. PHASE I and PHASE II.

Turn-key contract for a new rotogravure facility for:

- Construction of a medium voltage (11 kV) and low voltage electrical system (sub-station, power centre, MCC) and electroinstrumental plant.
- Construction of a trigeneration plant with two 11 MW gas powered turbines (utilities distribution: steam, chilled water, hot water, compressed air, vacuum).
- Construction of air conditioning, electrical lighting system and FM.



EPCM and Owner Engineering (OE)

CO-VER offers its expertise as a consultant for the construction of cogeneration and trigeneration plants, to produce energy from renewable sources and for industrial and civil thermo-technical projects.









Owner

Engineering

for any type of energy
production plant
(renewable and
conventional)

EPCM

Engineering,
Procurement and
Construction
Management

Assistance

in supervising assembly, testing, plant start-ups and commissioning of control room (DCS)





EPCM and
Owner Engineering
(OE)

Years of experience thanks to building 'turn-key' plants

Construction of complex plants without having to hire and pay for a main contractor

The client remains in control throughout the whole process of the realization of its own asset: design, choice of equipment, purchasing, installation, commissioning and final testing

Reduced lead time, more flexibility, lower investment costs



Biomass plants

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EPCM e
Owner Engineering
(OE)

CASE HISTORIES



CLIENT

Biomasse Crotone

LOCATION

Crotone

CHARACTERISTICS

EPCM contract for the revamping of the biomass plant.

Rated power 27 MW electric.

Combustion system based on grate technology, 2 steam generators.

Total production 111,2 t/h of steam at 92 bar_a and 523°C.

1 steam turbine, gross electrical output 31 MWe.

1 water condenser (pressure 0.085 bara)

Performance 8.000 hours/year.



Utilities production and distribution

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EPCM e
Owner Engineering
(OE)

CASE HISTORIES



CLIENT

Trelleborg Wheel Systems Americas Inc.

LOCATION

Spartanburg, SC (U.S.A.)

CHARACTERISTICS

Utilities generation and distribution centre.

Basic and executive design for new utilities production and distribution systems serving the production process.

Supervision of assembly, commissioning including hardware supply and development concept for the new control room (DCS).





EPCM e
Owner Engineering
(OE)

CASE HISTORIES

TEP Energy Solution (Aprilia - LT)

Design, engineering coordination, project management support, site supervision and commissioning for optimizing chilled water production and distribution at a pharmaceutical plant.

Nda (Ghana) Basic and detailed design, technical management of the project and commissioning of the control system (EPCM), including supervision of dismantling in Italy for relocation in Central Africa of 2 combined cycle plants for a total of about 100 MWe.

MANUCOR

(Sessa Aurunca - CE)

Revamping of trigeneration plant and relative thermal energy circuit of about 15,7 MW using 5 natural gas motor-generators including a diathermic oil production and distribution system.

A2L ENERGY

(Omegna - VB)

Natural gas cogeneration plant of approx. 3,7 MW using turbogas, including assistance with the drawing up of authorization procedures.

Operation and Maintenance (O&M)

CO-VER proposes medium/long-term supervision contracts for the running, management and maintenance of thermoelectric, cogeneration/trigeneration plants and industrial plants.









Management or
supervision
of the running of
cogeneration/
trigeneration plants
and utilities production
and distribution systems

Ordinary, mechanical and electrical-instrumental maintenance of industrial cogeneration/trigeneration plants

Maintenance of highvoltage electric substations (including periodic checks) as well as medium-voltage substations. Construction supervision, reviewing of documentation, assistance with testing.



Operation and
Maintenance
(O&M)

Maintenance based on the expertise CO-VER has acquired in its own facilities.

Experience in preventive and corrective maintenance of machinery (eg.

Motor-generators, compressors etc)

Highly qualified personnel and specialized equipment owned by CO-VER



Trigeneration plant

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Operation and
Maintenance
(O&M)

CASE HISTORIES



CLIENT

Eurogravure

LOCATION

Treviglio (BG)

CHARACTERISTICS

Running and maintenance of trigeneration plant and plant building.

Long-term management (5 years) of a trigeneration plant and utilities generation/distribution systems.

Electro-instrumental maintenance, air conditioning systems, solvent recovery system, minor plant engineering.

Installed power approx. 11 Mwe (2 gas turbines of approx. 5,5 MWe/each).

Rated steam recovery production approx. 13 t/h.

Nominal chilled water production approx. 6,5 MW.



Cogeneration plant

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Operation and
Maintenance
(O&M)

CASE HISTORIES



CLIENT

A2L Energy

LOCATION

Crusinallo (VB)

CHARACTERISTICS

Management supervision contract, multi-year – 12 years.

Support services for running the cogeneration plant installed at a paper mill.

3,7 MWe gas turbine.

Recovery steam generator with post combustion natural gas system, maximum production 23 t/h of saturated steam at 12 bar.





Operation and
Maintenance
(O&M)

CASE HISTORIES

MEMC ELECTRONIC

MATERIALS

(Novara)

Maintenance and instrumental analyses of MT/BT substations

WPB WATER PUMP
BEARING GMBH & CO. KG
(Momo - NO)

Maintenance and instrumental analyses of MT/BT substations

TRELLEBORG WHEEL
SYSTEMS AMERICAS, INC.
(Spartanburg - USA)

Long-term contract for support in running the thermal power station and utilities in the new plant in the USA

PRINOVIS (Liverpool - UK) Supervision services in running the trigeneration plant

Energy management

CO-VER, in its capacity as an ESCo, offers a complete service starting from modelling processes, to the identification of the energy efficiency measures, to the feasibility studies, as well as the paperwork required for obtaining Energy Efficiency Certificates (TEE).









Energy management

Energy audits, measuring
and monitoring
campaigns to identify
measures aimed at
reducing energy
consumption

Preparation of the documents required for obtaining the TEE

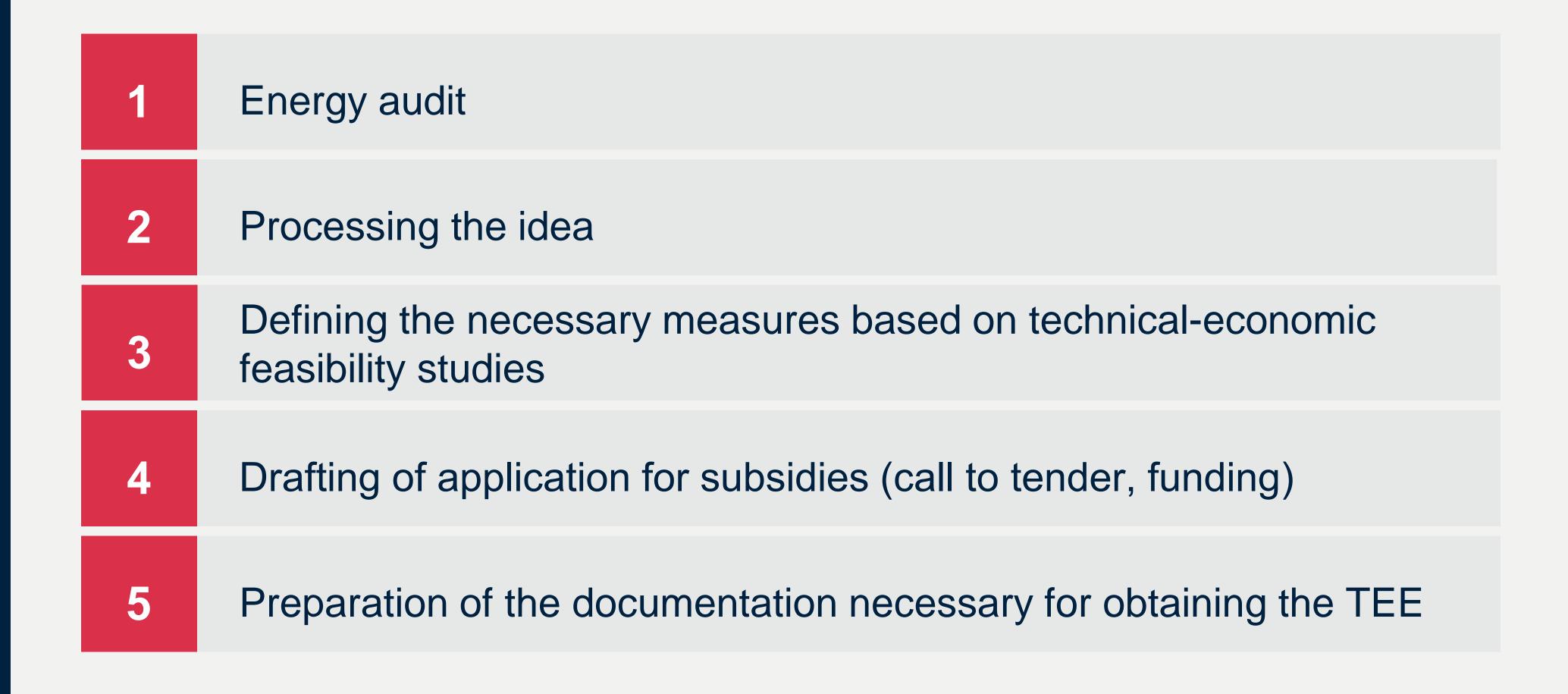
Finding calls for tender and funding within the scope of energy efficiency and support in applying for the assignment of subsidies



Various stages of the project

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Energy management



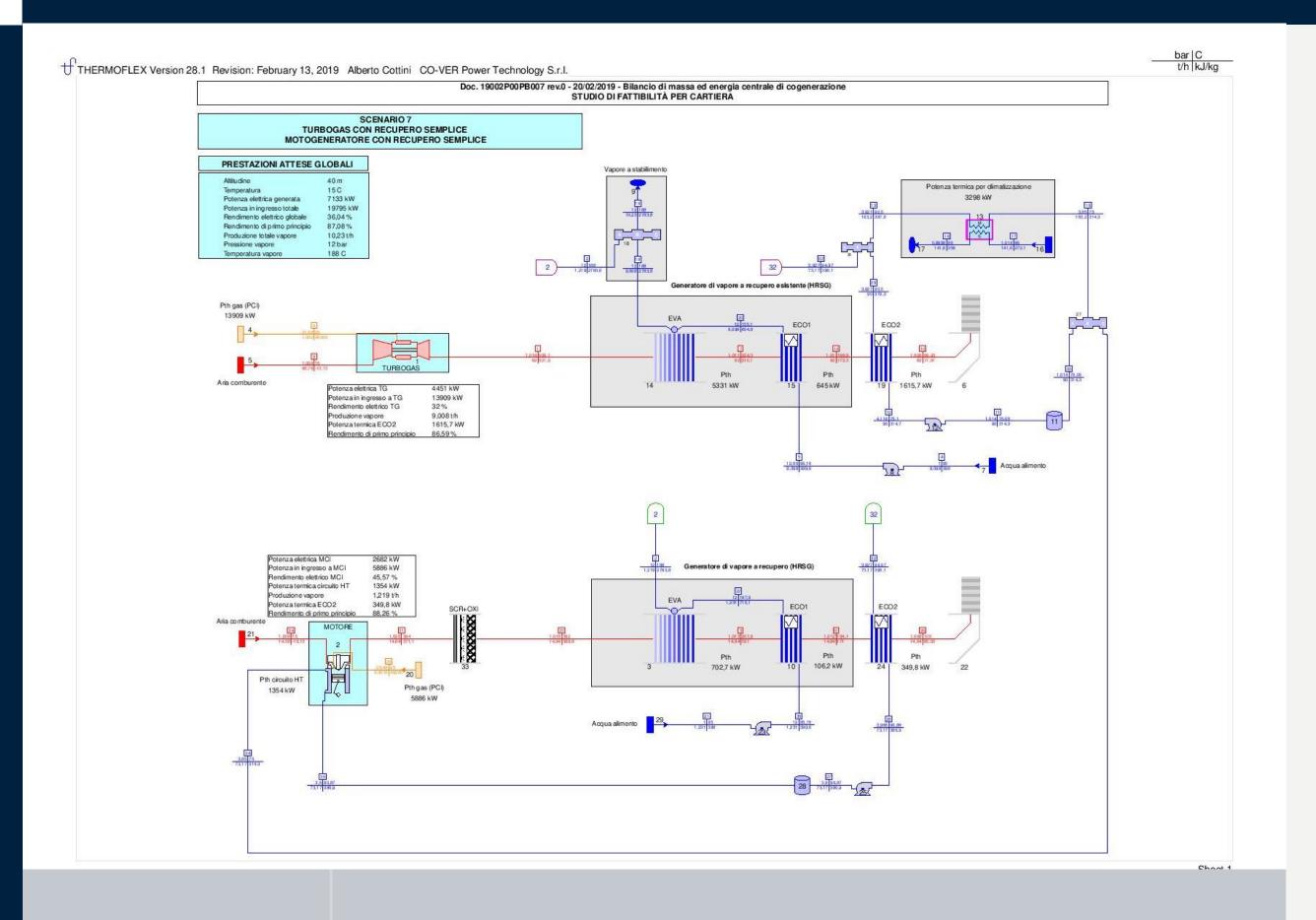


Feasibility Study

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Energy management

CASE HISTORY



CLIENT

TEP Energy Solution

LOCATION

Lucca

CHARACTERISTICS

Drawing up of mass energy balances for the feasibility study concerning the revamping of a cogeneration plant with natural gas turbine with capacity around 4,5 MWe and motor-generator of about 2,7 MWe serving a paper mill.

Creation of a business plant template with comparative solutions based on various types of turbogas.



Feeling the energy

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